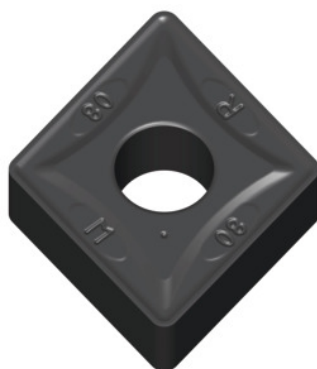


Garant**CNMG 120412, Grade: HB7210-1**

Order data

Order number	250324 HB7210-1
GTIN	4062406058951
Item class	21G

Description

CNMG 120412 HB7210-1 Grade: HB7210-1

Chip breaker: GG

Cutting depth a_p : 0.4 - 6.5 mm

Feed f : 0.32 - 0.8 mm/rev.

Cutting speed v_c main application: 100 - 450 m/min

Technical description

Feed f	0.32 - 0.8 mm/rev.
Main application	K
Cutting conditions	slightly interrupted
Corner radius	1.2 mm
Cutting depth a_p	0.4 - 6.5 mm
Tool material	Carbide
Grade	HB7210-1

Finishing/roughing assignment	Roughing
Cutting speed v_c main application	100 - 450 m/min
Chip breaker	GG
Coating	TiCN
ISO code indexable insert	CNMG 120412
Number of changes/inserts	4
Type of product	Indexable insert for turning